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D2565-105
Job Sheet 195383



Part No: D2565-105

Job Qty: 5 pcs

Part Name: Strut



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/21/19

Job Tracking No:

Due Date: 6/3/19

Created By: Jennifer Renwick

Type: Stock

Description:

Note: DWG REV E IPP: F 02.04.16 Added dwg Rev.C1 NG

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
100	Small Fab - Brake NC	5 pcs	6/3/19		0.00	0.60	Small Fab - Brake - 1	DAS 58 JUN 12 2019
							Small Fab - Brake - 2	
							Small Fab - Brake - 3	
120	QC 5	5 pcs	6/3/19		0.00	0.00	QC 5 - 10	DAS 40 JUN 12 2019 9-89
							QC 5 - 12	
							QC 5 - 17	
							QC 5 - 18	
							QC 5 - 19	
							QC 5 - 22	
							QC 5 - 24	
							QC 5 - 3	
							QC 5 - 43	
							QC 5 - 49	
							QC 5 - 51	
							QC 5 - 58	
							QC 5 - 68	
							QC 5 - 9	
							QC 5 - 50	
							QC 5 - 30	
							QC 5 - 40	
130	Powdercoat - 2 White GI(S)-B4B	5 pcs	6/3/19		0.00	0.14	Powdercoat - 1 - B4B	DAS 40 JUN 12 2019 9-89
							Powdercoat - 2 - B4B	
							Powdercoat - 3 - B4B	
							Powdercoat - 4 - B4B	
140	QC 3	5 pcs	6/3/19		0.00	0.00	QC 3 - 10	DAS 40 JUN 12 2019 9-89
							QC 3 - 13	
							QC 3 - 15	
							QC 3 - 17	
							QC 3 - 18	
							QC 3 - 2	
							QC 3 - 28	
							QC 3 - 3	
							QC 3 - 30	
							QC 3 - 34	
							QC 3 - 36	
							QC 3 - 41	
							QC 3 - 51	
							QC 3 - 58	
							QC 3 - 59	
							QC 3 - 68	
							QC 3 - 9	
							QC 3 - 40	

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					QC 3 - 19	
					QC 3 - 43	
					QC 3 - 24	
150	Packaging 3-1 - Stock - B4B	5 pcs	6/3/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	57359 98 JUN 12 2019
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
160	QC 21 - SA	5 pcs	6/3/19	0.00 0.00	QC 21 - SA - 21	9-89 JUN 13 2019
					QC 21 - SA - 70	21
					QC 21 - SA - 53	9-89

Part Op 100 - (Punch ends and deburr as per dwg)Punch as per Dwg D2565 usingDT 8313 Drill hole open to .316 Ø as per Dwg
 Descriptions: D2565 (one end only)
 120 - QC5- Inspect part completeness to step on W/O
 130 - (White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel) START TIME: _____ FINISH TIME: _____
 140 - (QC3- Inspect Part Finish)
 150 - (Identify as per dwg & Stock Location: _____)
 160 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
M304TR0.750W.049	304 Round Tube .750 X .049W	8.4125 ft (1.6825 ea)	100-Small Fab - Brake NC	5133 774

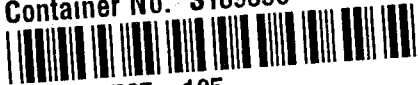
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - Brake NC	M304TR0.750W.049	8	160	0

Part Specifications	
Specifications could not be found.	

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Container No: S189690



Part: D2565-105

Job No: 195383

Serial No/Batch: S189690

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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